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<p>(54) Title: BIOCHEMICAL AND IMMUNOCHEMICAL ASSAY DEVICE</p> <p>(57) Abstract</p> <p>An assay device comprising: (a) a substrate comprising: (i) a porous material capable of chromatographically transporting a liquid; and (ii) one or more test reagents for an assay provided on the porous material; and (b) a transparent water-impermeable coating polymer attached to the porous material so as to define a continuous bibulous compartment.</p>		

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BIOCHEMICAL AND IMMUNOCHEMICAL ASSAY DEVICE

The present invention relates to a new device for conducting assays.

5 There is a continuing need for simple self-contained devices for performing biochemical assays outside the laboratory. In particular, there is a need for a device which can be used in the home, clinic or doctor's surgery, which can be used to give an analytical result which is
10 rapid and which requires the minimum degree of skill and involvement from the user.

The present invention seeks to provide a device for conducting biochemical assays, which avoids the need for complicated manual procedures and which therefore can be
15 operated by an unqualified user.

Accordingly, the present invention provides an assay device comprising:

- (a) a substrate comprising:
 - (i) a porous material capable of
20 chromatographically transporting a liquid; and
 - (ii) one or more test reagents for an assay provided on the porous material; and
- (b) a transparent water-impermeable coating polymer attached to the porous material so as to define a
25 continuous bibulous compartment.

Typically, the porous material is a cellulosic material, a porous plastics material or a glass fibre material. Preferably, the porous material is a cellulosic material such as paper or nitrocellulose. The porous
30 material may be chemically or physically modified to provide for specific physiochemical properties. For example it may carry an ionic charge, particularly when it is paper. Examples of suitable charged porous material include Whatman® ion exchange paper.

35 Preferably, a doping polymer impermeable to the liquid which the porous material is capable of transporting

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is incorporated into a part of the porous material so as to define a channel in the porous material, the or each test reagent being provided on the porous material in the channel defined therein. Typically, the doping polymer is
5 an acrylic polymer, an acrylic copolymer such as a copolymer of ethylacrylate and methyl methacrylate such as Primal B-60A, a vinyl acrylic copolymer such as a screen printing ink such as Polyvin Gloss or a heteropolysaccharide. Suitable heteropolysaccharides
10 include carrageenan polymers such as Type II carrageenan. A silane may be used together with the doping polymer to delimit the channel in the porous material.

The shape of the bibulous compartment can be determined by the shape of the porous material, but is
15 preferably determined by the channel defined in the porous material by the doping polymer.

The polymer (b) coats the substrate. It is typically bonded to the substrate (a) and cannot be mechanically removed. Preferably, the coating polymer (b) is bonded to
20 the substrate by partial penetration of the coating polymer into the substrate. Thus, the coating polymer (b) is preferably contiguous with, or integral to, the assay device. The coating polymer penetrates the substrate only to a limited extent and does not penetrate to such an
25 extent so as to prevent the porous material from chromatographically transporting the liquid. Generally, the coating polymer penetrates from 30 to 70%, preferably about 50%, of the thickness of the substrate.

The coating polymer (b) is typically a
30 heteropolysaccharide and is preferably a carrageenan polymer such as Type I carrageenan or agarose. It may also be a synthetic polymer such as an acrylic polymer or an acrylic copolymer such as Primal B-60.

The coating polymer (b) need not coat the entire
35 substrate (a). A part of the porous material may thus be uncoated. Preferably, however, there is only one entrance

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to the bibulous compartment. One or more (but not all) of the test reagents may be provided on the uncoated portion of the porous material in such a way as to be chromatographically transported into the bibulous

5 compartment when a liquid sample is applied to the assay device. Thus, the coating (b) typically coats at least a part of the porous material so as to define a continuous bibulous compartment containing at least one test reagent.

Preferably, the assay device of the present invention
10 comprises a further layer (c) provided on the coating polymer (b) to improve the visual and/or textural properties of the assay device. The layer (c) may be transparent, glossy, rigid or water-impermeable as required. Preferably, it is a transparent glossy layer.

15 The layer (c) may advantageously also be printable, that is, able to have information printed directly onto it. Examples of information which can be printed onto the layer (c) include logos, brand names, instructions for using the assay device, indicators to show a positive and/or negative
20 result, calibration standards and barcodes.

Typically, the layer (c) comprises one or more compound(s) selected from acrylic polymers such as polymethacrylic acid, acrylic copolymers such as Acrylsol WS-24, Primal B-85 and copolymers of ethylacrylate and
25 methyl methacrylate (for example Primal B-60A), polyuronic acids such as alginic acid, and polymeric alcohols. Preferred polymeric alcohols are those having a molecular weight of from 6000 to 146000, preferably about 9000. Suitable polymeric alcohols include polyvinyl alcohol.

30 Where the polymer (b) does not coat the entire substrate (a), the layer (c) typically does not coat that part of the porous material which is not coated with the polymer (b).

The assay devices of the invention can be used in
35 assaying a wide range of liquid samples for a wide range of analytes. Thus, they can be used in human or animal

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healthcare, for example to assay samples such as human or animal serum, plasma, urine, saliva or cerebrospinal fluid for analytes such as blood glucose, drugs of abuse, therapeutic drugs, and antigens of diagnostic significance and antibodies therefor. They can also be used in food hygiene, for example to assay food products for pathogens such as *E. coli* or *Salmonella*, or to assay drinking water for pathogens such as those causing cholera, typhoid or amoebic diseases. Further, they can be used in environmental testing, for example to assay river water for pollutants such as phosphates, nitrates, nitrites or a range of xenobiotic compounds such as polyaromatic hydrocarbons, total petroleum hydrocarbons and polychlorinated biphenyls. As the devices are simple and self contained, they can be used in many situations. For example, they can be used for field application at polluted sites and in domestic environments, for example to assay water from an aquarium for nitrites or nitrates.

Generally speaking, the sample to be assayed will be an aqueous sample and the liquid which the porous material is capable of transporting is therefore generally an aqueous liquid.

The test reagents provided on the porous material of the assay device generally comprise at least one detection reagent that is capable of reacting with a predetermined analyte whose presence is suspected in a sample to be assayed to generate a detectable effect, for example by forming a complex with the predetermined analyte. The detectable effect may be apparent to the naked eye (e.g. a colour change). Alternatively, it may be detectable only by a spectrometer or other technical means (e.g. a change in ultraviolet absorption).

Typically, the detection reagent has a greater affinity for the predetermined analyte than for other ingredients of the sample to be assayed.

The detection reagent can be a chemical such as

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ferric ions, which undergo a colour change when contacted with salicylic acid, picric acid, which forms a coloured complex with creatinine under alkaline conditions, and ammonium molybdate, which forms a complex with phosphate ions under acidic conditions.

The detection reagent may also be an enzyme, for example alcohol dehydrogenase which, together with nicotinamide adenine dinucleotide, can convert ethanol to acetaldehyde, which conversion is detectable using ultraviolet light.

More than one detection reagent may be used, if required. Thus, an enzyme and a coenzyme may be used as detection reagents. Examples of cases where more than one detection reagent may be used include the use of sulphanilamide and naphthylethylenediamine, which form a pink complex with nitrite ions under acid conditions, and the use of glucose oxidase, phenol, 4-aminoantipyrene and peroxidase to detect glucose. Where more than one detection reagent is present, each detection reagent may be provided on adjacent parts of the porous material, or one or more of the detection reagents may be provided on the same part of the porous material. Where more than one detection reagent is used, the detectable effect is in general produced only after each detection reagent is contacted with the liquid sample in whose presence the analyte is suspected.

Generally, at least one reagent is immobilised on the porous material. It may be immobilised by passive adsorption to the porous material. Alternatively, the test reagents may comprise a detection anchor compound which is capable of immobilising a detection reagent on the porous material. The detection anchor compound may be a compound allowing suitable covalent bonding between the porous material and the detection reagent.

The detection reagent may also be immobilised on the porous material by ionic means. For example, negatively

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charged ion exchange paper can be used as the porous material to immobilise a charged detection reagent (or vice versa). Examples of charged detection reagents include mixtures of sulphanilamide and N-1-naphthylethylenediamine dihydrochloride, which mixtures can be used to detect
5 nitrite as discussed above.

The test reagents may comprise, in addition to the detection reagent, a reagent to enhance the detectable effect caused by the reaction of the predetermined analyte
10 with the detection reagent. For example carboxy methyl cellulose may be present when the porous material is paper, to ensure distribution of a coloured reaction product across the paper.

The or each detection reagent can, for example, be
15 arranged so as to give, as detectable effect, a band of colour or may be arranged to give, as detectable effect, a block of colour. The latter arrangement may be useful for quantitative or semi-quantitative assays involving a comparison of the intensity of the obtained colour with a
20 standard.

The assay devices of the invention can be used to conduct multi-reagent chemical assays or sequential assays. Thus, a first detection reagent and at least one further detection reagent may be provided on the porous material,
25 the relative positioning of the reagents being such that a liquid sample applied to the bibulous compartment will be chromatographically transported to first contact the first reagent and then to contact the further reagents.

Typically, in assay devices suitable for multi-
30 reagent chemical assays, each detection reagent except the last detection reagent to be contacted by the liquid sample is freely mobile when a liquid is applied to the porous material, the said last detection reagent to be contacted being immobilised on the porous material in a manner as
35 explained above. Typically, in assay devices suitable for sequential assays, each detection reagent is immobilised on

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the solid support in a manner explained above.

For example, when a multi-reagent assay device having two detection reagents is used, a liquid sample in whose presence the analyte is suspected will be chromatographically transported to the first reagent where the analyte, if present, will undergo a first reaction. The product of the first reaction will be chromatographically transported to the second (and last) detection reagent, which is typically immobilised on the porous material. There it will undergo a second reaction to generate a detectable effect. When the first reagent is sulphanilamide and the second reagent is naphthylethylenediamine, the assay device is suitable for assaying a liquid sample for the presence of nitrite.

As a further example, when a sequential assay device is used, each detection reagent is typically immobilised on the porous material and the liquid sample is chromatographically transported across each detection reagent. Each detection reagent may be capable of reacting with a different analyte to produce a detectable effect (in which case the sequential assay device will be suitable for assaying a liquid sample for a plurality of analytes). Alternatively, each detection reagent may be sensitive only to a predetermined concentration of an analyte (in which case the sequential assay device will be suitable for quantitative or semi-quantitative assays).

In the assay devices of the invention, the bibulous compartment may comprise a central body having a plurality of channels connected thereto. Such an arrangement is shown in Figures 2 and 3. Detection reagents can be provided in each channel. As for the sequential assay device, each such detection reagent may be capable of reacting with a different analyte to produce a detectable effect (in which case the device will be suitable for assaying a liquid sample for a plurality of analytes). Alternatively, each detection reagent may be sensitive to a

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different concentration of the same analyte (in which case the device will be suitable for quantitative or semi-quantitative assays). Typically, in such assay devices, there are from two to six or more, preferably four,
5 channels connected to the central body.

The test reagents may further comprise a blocking agent such as bovine serum albumin, polyvinyl pyrrolidine, globulin and peptones such as acid- and enzyme-hydrolysed caesin or carboxymethyl cellulose. They may also comprise
10 a carrier buffer such as 10mM Tris hydrochloride or Tris carbonate. It is particularly preferred that the test reagents comprise such a blocking agent or carrier buffer when the detection reagent reacts with the predetermined analyte in an enzymatic or immunological reaction.

15 The assay device of the present invention is particularly suitable for conducting immunoassays. In assay devices suitable for conducting immunoassays, the detection reagent is typically a specific binding reagent such as an antigen or an antibody. Typically, the specific
20 binding reagent is an antigen of diagnostic significance, an antibody for an antigen of diagnostic significance, or an antibody which recognises an antibody for an antigen of diagnostic significance.

An antigen of diagnostic significance can be a
25 pathogen. Also, an antigen of diagnostic significance can be an antigen, whose amount in a sample is thought to be related the probability of onset of a disease. Further, an antigen of diagnostic significance may be an antigen whose presence in a sample indicates a clinical condition such as
30 pregnancy.

Examples of antigens of diagnostic significance include human chorionic gonadotrophin, luteinizing hormone, antigens from hepatitis A, B and C viruses, microorganisms responsible for Chlamydia or Lyme disease, the HIV virus or
35 pathogens responsible for other sexually transmitted diseases, antigens such as cholesterol which are associated

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with heart disease, antigens which are indicative of heart attack or other such physiological disorders, antigens associated with Downs Syndrome, antigens associated with feline leukaemia and antigens associated with allergic responses. Typically, when the specific binding reagent is an antibody, it is an antibody for a pathogen such as a virus, a bacterium, or another micro-organism or an antibody which recognises an antibody for a said pathogen.

More preferably, in assay devices suitable for conducting immunoassays, the test reagents comprise:

(a) a labelled analyte or analyte analogue or a labelled said specific binding reagent for an analyte, the labelled specific binding reagent or labelled analyte or analyte analogue being freely mobile when a liquid sample in whose presence the analyte is suspected, is applied to the porous material; and

(b) an unlabelled said specific binding reagent for the same analyte, immobilised on the porous material in a detection zone, the relative positioning of the labelled reagent (a) and the detection zone being such that when the liquid sample is applied to the bibulous compartment, the labelled reagent (a) permeates into the detection zone.

The unlabelled reagent (b) is generally immobilised on the porous material by passive adsorption or by means of a said detection anchor compound. An assay device in which the test reagents are provided on the porous material in this way is shown in Figure 1.

Typically, the reagent (b) is provided within the bibulous compartment and the reagent (a) is provided on a part of the porous material which is not coated with the polymer (b), in such a way as to be chromatographically transported into the bibulous compartment when a liquid sample is applied to the assay device.

Assay devices of the invention in which the test reagents are as defined above can be used to perform both sandwich assays (when the labelled reagent (a) is a

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specific binding reagent for an analyte) and competition assays (when the labelled reagent (a) is an analyte or analyte analogue). The analyte for which the liquid sample is assayed may be an antigen or an antibody.

5 When the device is intended for use in a sandwich assay, and the analyte for which the liquid sample is assayed is an antigen, the labelled reagent (a) and the unlabelled specific binding reagent (b) are both generally antibodies which recognise the antigen. Clearly, the
10 unlabelled reagent (b) does not bind to the epitope to which the labelled reagent (a) binds, but is specific for a different epitope. An example of such an assay device is shown in Figure 4.

 When the analyte for which the liquid sample is
15 assayed is an antibody, the labelled reagent (a) can be an antigen recognised by the analyte antibody, in which case the unlabelled reagent (b) is generally an antibody which recognises the analyte antibody. An example of such an assay device is shown in Figure 5. Alternatively, the
20 labelled reagent (a) can be an antibody which recognises the analyte antibody, in which case the unlabelled reagent (b) is generally an antigen recognised by the analyte antibody. An example of such an assay device is shown in Figure 6.

25 Assay devices in which reagents (a) and (b) are specific binding reagents for an antibody which recognises HIV or feline leukaemia pathogens are particularly preferred.

 When the analyte is a human antibody, examples of
30 antibodies which recognise the analyte antibody include antihuman IgG and antihuman IgM.

 When the device is intended for use in a competition assay, the unlabelled reagent (b) is generally an antibody when the analyte for which the liquid sample is assayed is
35 an antigen. When the analyte for which the liquid sample is assayed is an antibody, reagent (b) is generally an

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antigen recognised by the analyte antibody or an antibody which recognises the analyte antibody.

Further test reagents may be present in a control zone, to ensure that the labelled reagent (a) has permeated
5 into the detection zone. These further test reagents typically comprise a specific binding reagent for the labelled reagent (a). When the assay is a sandwich assay, the analyte or an analogue thereof is typically immobilised in the control zone. When the assay is a competition
10 assay, a reagent capable of binding to the label carried by the labelled reagent (a) may be immobilised in the control zone. The positioning of the control zone is generally such that when the liquid sample is applied to the bibulous compartment, the labelled reagent (a) permeates from the
15 detection zone to the control zone.

As used herein, an analogue of an analyte is a compound capable of forming a complex with a specific binding reagent for the analyte.

Preferably, both the labelled reagent (a) and the
20 unlabelled reagent (b) are antibodies, preferably antibodies which recognise a pathogen such as a virus, a bacterium or another micro-organism. In a further preferred embodiment, unlabelled reagent (b) is a said pathogen and labelled reagent (a) is an antibody which
25 recognises an antibody for the said pathogen.

The assay devices of the invention suitable for conducting immunoassays can also be used in a quantitative or semi-quantitative assay or in an assay of a liquid sample for a plurality of predetermined analytes. In
30 devices suitable for use in such assays, the bibulous compartment typically comprises a central body and a plurality of channels connected thereto (Figures 2 and 3).

In devices suitable for an immunoassay of a liquid sample for a plurality of predetermined analytes:

35 - a labelled said specific binding reagent for each predetermined analyte or a labelled analyte or analyte

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analogue corresponding to each predetermined analyte is typically present in the central body, the labelled specific binding reagent or labelled analyte or analyte analogue being freely mobile when a liquid sample in whose
5 presence the analytes are suspected, is applied to the porous material; and

- each channel connected to the central body typically contains a detection zone in which is immobilised an unlabelled said specific binding reagent for one of the
10 predetermined analytes, the relative positioning of the labelled reagents and the detection zones being such that when the liquid sample is applied to the bibulous compartment, the labelled reagents permeate into each detection zone.

15 In assay devices suitable for a quantitative or semi-quantitative assay:

- a labelled analyte or analyte analogue or a labelled said specific binding reagent for an analyte is typically present in the central body, the labelled
20 specific binding reagent or labelled analyte or analyte analogue being freely mobile when a liquid sample in whose presence the analyte is suspected, is applied to the porous material; and

- each channel connected to the central body
25 typically contains a detection zone in which is immobilised an unlabelled said specific binding reagent for the analyte, wherein the relative positioning of the labelled reagent and the detection zones is such that when the liquid sample is applied to the bibulous compartment, the
30 labelled reagent permeates into each detection zone, and wherein either

(a) each detection zone contains a different concentration of unlabelled specific binding reagent, or

(b) one or more, but not all (and preferably all
35 except one), of the channels connected to the central body are calibration channels which contain a zone (i), in which

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is immobilised a specific binding reagent for the analyte in a quantity sufficient to bind substantially all of the analyte which passes through the zone, and a zone (ii) containing a defined amount of optionally labelled analyte or analyte analogue which is freely mobile when the liquid sample is applied to the porous material, the relative positioning of the zone(s) (i), the zone(s) (ii) and the detection zone(s) in the calibration channel(s) being such that when the liquid sample is applied to the bibulous compartment, liquid sample permeates from the central body first to the zone(s) (i), then to the zone(s) (ii) and then to the detection zone(s).

Typically, the analyte or analyte analogue present in each zone (ii) is labelled when the liquid sample to be assayed contains a high concentration of analyte. Under these circumstances, a large amount of the labelled reagent present in the central body will be bound in each zone (i) (via the analyte), and a sufficient amount of the labelled reagent from the central body may not permeate to the detection zone(s) in the calibration channel(s).

Typically there are from 2 to 6, preferably 4, channels connected to the central body.

Devices suitable for an assay of a liquid sample for a plurality of predetermined analytes or suitable for a quantitative or semi-quantitative assay can be used to perform both sandwich assays and competition assays for antibodies or antigens, as described above. Further test reagents may be present in one or more control zones as described above. Figures 2 and 3 show assay devices of the invention which can be used in an assay of a liquid sample for a plurality of predetermined analytes or in a quantitative or semi-quantitative assay.

A particularly preferred assay device, suitable for conducting a semi-quantitative assay for an antibody, is shown in Figure 7. In this device, a labelled antibody which recognises the analyte antibody is present in the

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central body. All except one of the channels connected to the central body contain a said zone (i), in which is immobilized an antigen recognised by the analyte antibody, and a said zone (ii), each zone (ii) containing a different
5 predetermined amount of the analyte antibody. Each channel connected to the central body also contains a detection zone in which is immobilised an antigen which is recognised by the analyte antibody.

Comparison of the signals generated in the detection
10 zones after completion of the assay, gives an indication of the concentration of analyte antibody in the liquid sample.

The labelled test reagents can be labelled by any conventional label. Preferably, the label is an enzyme label, a radioactive label, a fluorescent label, dyed latex
15 microspheres, a gold label or a functionalized polysaccharide label. More preferably, the label is capable of generating a visual signal. The label may be attached by conventional means.

For certain assays, it may be advantageous to
20 specifically direct or control the rate of the flow of the liquid sample over the detection zone(s), thereby encouraging greater contact between the analyte in the liquid and the reagents immobilised in the detection zone(s) in order to effect an intensification of the signal
25 generated by the label. The shape of the bibulous compartment may be adapted to achieve this. For example, the bibulous compartment can be narrower at the detection zone(s) than in the region of the porous material where the liquid sample is added. Such an arrangement is shown in
30 Figure 1.

The shape of the bibulous compartment may also be such as to create a trapping zone at which labelled reagent will concentrate. Such a trapping zone can be used to indicate that successful chromatography has taken place.
35 It can therefore act as an independent control by providing a "ready to read" indicator. A trapping zone can consist,

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for example, of a partial barrier across the bibulous compartment. Such a barrier can be formed by the doping polymer, as is shown in Figure 1.

The assay device of the invention may further
5 comprise a filter to remove unwanted particulate matter from the liquid sample to be assayed. Generally, the filter is provided across the entrance to the bibulous compartment so that the liquid sample can be applied to the assay device through the filter.

10 For example, the filter may comprise a polymer having defined pore sizes provided across the entrance to the bibulous compartment. Such an integral filter can act as a semi-permeable barrier to remove unwanted particulate material such as detritus from water samples.

15 Alternatively, the filter may comprise a said porous material provided across the entrance to the bibulous compartment, a part of which being optionally coated with the coating polymer (b). Such a filter could remove matter such as red blood cells from the liquid sample to be
20 assayed. The said doping polymer may be incorporated into a part of such a filter so as to define a channel in the filter. Such a channel may be useful for directing the liquid sample to the entrance of the bibulous compartment.

Preferably, the assay device of the invention is a
25 substantially planar strip such as a dipstick, which chromatographically transports the liquid sample along the strip (a "lateral flow device"). However, the assay device may also chromatographically transport the liquid sample through the thickness of the porous material (a "tangential
30 flow device").

In a tangential flow device, a said doping polymer is incorporated into a part of the porous material as described above, the channel defined by the doping polymer running through the body of the porous material. The
35 channel is thus enclosed by the porous material on all sides. The coating polymer (b) is not essential in a

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tangential flow device.

The present invention therefore also provides an assay device comprising:

(a) a substrate comprising:

- 5 (i) a porous material capable of chromatographically transporting a liquid; and
(ii) one or more test reagents for an assay provided on the porous material; and

(b) a doping polymer impermeable to the liquid which
10 the porous material is capable of transporting, incorporated into a part of the porous material so as to define a channel running through the body of the porous material, the or each test reagent being provided on the porous material in the channel defined therein.

15 Preferred doping polymers are as defined above.

Such a tangential flow device may comprise, over the entrance to the channel in the porous material, a polymer having defined pore sizes. Such a polymer can act as a semi-permeable membrane as explained above. Further, such
20 a tangential flow device may comprise, across the exit from the channel in the porous material, a layer or coating impermeable to the liquid which the porous material is capable of transporting. The impermeable layer or coating may, for example, comprise a said coating polymer (b) or a
25 silane layer bonded to the porous material.

Many such tangential flow devices can be provided on a single sheet of porous material such as a single sheet of paper. The tangential flow devices thus provided can be used to conduct assays in a similar way to a conventional
30 microtitration plate.

Also provided is a method of assaying a liquid sample for the presence or absence of a predetermined analyte, which method comprises:

- (a) contacting the liquid sample with the bibulous
35 compartment of a device according to the invention;
(b) allowing the porous material to transport

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chromatographically the liquid sample; and

(c) determining the presence of the predetermined analyte in the liquid sample.

The present invention also provides the use of an assay device of the invention to assay a liquid sample for a predetermined analyte. Also provided is a test-kit containing an assay device of the invention.

Further, the present invention provides a process for preparing an assay device of the invention, which process comprises:

(a) providing a porous material capable of chromatographically transporting a liquid;

(b) providing one or more test reagents for an assay on the porous material; and

(c) attaching a transparent, water-impermeable coating polymer to the thus-obtained material by contacting the material with a solution or suspension of the coating polymer.

In step (c) the porous material is coated with the transparent, water-impermeable coating polymer. Where the coating polymer is a biological polymer such as a heteropolysaccharide, the material is typically first contacted with a gel accelerating agent and then contacted with the solution or suspension of the coating polymer.

In some cases the coating polymer may be applied in step (c) by contacting the material with the coating polymer in liquid form.

The coating polymer may be applied by roller coating methods known to those of skill in the art, particularly when it is a synthetic polymer.

Preferably, the process of the invention comprises the additional step, between steps (a) and (b), of applying a doping polymer impermeable to the liquid which the porous material is capable of transporting, to part of the porous material, so as to define a channel in the porous material,

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the or each test reagent being provided on the porous support in step (b) in the channel defined therein.

The doping polymer may be applied by means of a computer-controlled air brush or, preferably, by applying
5 the doping polymer to the porous material after attaching a template to both sides of the porous material. This can be done, for example, by standard screen printing techniques.

The gel-accelerating agent is a compound capable of promoting cross-linking of the coating polymer. It may
10 also be described as a cross-linking agent. A gel-accelerating agent is not required when the polymer is a synthetic polymer such as an acrylate polymer. Suitable gel-accelerating agents include inorganic salts such as calcium chloride, nitrogen-containing polymers such as
15 polyethyleneimine, organic ammonium salts such as hexadecylammonium bromide, proteins such as cellulases and cationic resins such as neutral curing poly(aminoamide) chemicals (for example Kymene® SLX).

Preferably, the process of the invention further
20 comprises:

(d) contacting the thus obtained device with one or more compound(s) selected from acrylic polymers, gelling polysaccharides and polyvinyl alcohols to form a further layer, which is preferably a transparent glossy layer, on
25 the device.

Preferably the further layer is obtained by dipping the assay device into a solution selected from solutions comprising from 0.5% to 1.5% w/v alginic acid, solutions comprising from 7.5% to 12.5% w/v polyvinyl alcohol,
30 solutions comprising 100% w/v Primal B-60A, solutions comprising from 25% to 100% w/v Acrysol WS-24, and solutions comprising from 40 to 60% w/v, preferably about 47% w/v, Primal B-60A which have a Primal B-60A:polymethacrylic acid ratio of from 90:10 to 70:30 or a
35 Primal B-60A:Primal B85 ratio of from 95:5 to 90:10. Typically, all of the above solutions are aqueous

- 19 -

solutions.

Typically, when the water-impermeable coating polymer is a said biological polymer, the process of the invention further comprises a washing step before step (a), in which
5 the porous material is contacted with an aqueous solution of mono, di or tri-valent metal ions, such as potassium, calcium or aluminium ions. The washing step is generally effected by passing the porous material through a dip tank containing the solution of metal ions, and then drying the
10 porous material in an air box.

A said tangential flow assay device may be prepared by providing one or more said test reagents on a said porous material and applying a said doping polymer thereto as described above.

15 In its broadest aspect the invention provides the use of a polymer impermeable to a liquid, for controlling the flow of the liquid through a porous material which is capable of chromatographically transporting the liquid.

The following Examples illustrate the invention.

20

- 20 -

Examples 1 - 5

80mm lengths of unmodified chromatography paper (Whatman 31ET or 3MM) composed of pure cellulose fibers with a mean matrix pore size of 4-6 μm were passed through a dip tank containing an aqueous solution of 200mM calcium chloride. They were then dried in an air tank and cut to a final dimension of 8 x 80 mm.

Pores in part of the strips thereby obtained were blocked by the incorporation of the acrylic polymer Primal B-60A applied at room temperature (RT). A channel in the strip was formed by clamping polycarbonate templates either side of the paper and applying the polymer. The polymer was left to dry at room temperature for approximately 2 hours.

Type I carrageenan (1.5% wv⁻¹) in distilled water was then heated to 80°C until completely in suspension. Once in suspension the polymer was cooled to, and maintained at, 45°C.

The polymer was applied to the paper in such a way as to achieve surface polymerisation with minimum gel permeation of the cellulose matrix. To achieve this a variety of gel-accelerating agents were used as set out in Table 1.

Test strips were initially dipped into an aqueous solution of the gel-accelerating agent followed by an immediate dip into the warm carrageenan suspension. This process was repeated three times to build a continuous surface coat, finishing with a final dip in the gel-accelerating solution. Coated strips were left to dry overnight at either room temperature or 37°C.

A further coating layer was subsequently applied to the coated papers thereby obtained using a variety of polymer and co-polymer mixtures as set out in Table 1.

The coated papers were dipped twice into the further coating polymer and left to dry at room temperature for 2

- 21 -

hours.

Table 1

Example	Gel-Accelerating Agent	Further Coating Polymer
1	200mM Calcium chloride	Mixture of Primal B-60A (100% w/v) and Orotan 165** (21% w/v)
2	polyethyleneimine (2% w/v)	as above
3	Celluclast (5.0% w/v)	as above
4	Kymene SLX (1.0% w/v)	as above
5	hexadecyltrimethyl ammonium bromide	as above

10 * Orotan 165 is an ammonium salt of polymethacrylic acid.

Examples 6 to 10

The process of Examples 1 to 5 was repeated, except that Type II carrageenan was used as the doping polymer in place of Primal B-60A.

15 Type II carrageenan (1% w/v) in distilled water was heated to 90°C with constant stirring until all the polymer was in suspension. Once in suspension the polymer was maintained at 70°C, and applied to both sides of the paper, to which a polycarbonate template had been attached. The paper was then left to dry for approximately 2 hours at room temperature.

20 The strips were coated with Type I carrageenan and a further coating layer as set out in Examples 1 to 5. The gel-accelerating solutions and further coating polymers used are set out in Table 2.

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Table 2

Example	Gel-Accelerating Agent	Further Coating Polymer
6	200mM Calcium chloride	Mixture of Primal B-60A (100% w/v) and/or Orotan 165* (21% w/v)
7	polyethyleneimine (2% w/v)	as above
8	Celluclast (5.0% w/v)	as above
9	Kymene SLX (1.0% w/v)	as above
10	hexadecyltrimethyl ammonium bromide	as above

*Orotan 165 is an ammonium salt of polymethacrylic acid

Example 11

Generation of an immuno-diagnostic lateral flow device

Application of Doping Polymer

Polyvin Gloss was applied to sheets of unmodified chromatography paper (200 x 280 mm) (Whatman 31ET, 3MM or Schleicher & Schuell 22/2, 3324, 2668) using conventional screen printing techniques. The polymer was applied as a screen printed template to both sides of the paper. The printing defined individual lateral flow formats each having a channel of undoped paper. The dimensions of the lateral flow formats were 15 x 85 mm. After application of the doping polymer, the sheets were cut into the individual lateral flow formats.

Application of Test Reagents

Using a Gilson pipette, 5 μ l of blocking buffer was applied to the lateral flow format in a continuous stripe across the width of the channel 15 mm from the bottom end of the strip. This stripe was defined as the "origin".

The strip was then dried in an oven (60°C) for 5 mins then left at room temperature for 30 mins.

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Gold labelled antibodies specific for human chorionic gonadotrophin were applied as a continuous stripe across the width of the channel at the origin.

Unlabelled antibody specific for the gold labelled
5 antibody was then applied as a continuous stripe across the width of the channel 28 mm from the bottom end of the strip. This was defined as the "detection zone". The strip was then allowed to air dry at room temperature for at least one hour.

10

Application of primary and secondary coating polymers

The individual lateral flow strips onto which the test reagents had been applied were dipped into a warm ($38 \pm 1^\circ\text{C}$) solution of coating polymer (b) ($1.5\% \text{ wv}^{-1}$ agarose)
15 twice, up to a depth of 65 mm from the top of the strip, leaving the origin uncoated. They were then dried overnight at room temperature.

The primary coated strips were dipped twice into a mixture 90:10 Primal B-60A; Orotan 165 (the polymer (c) up
20 to a depth of 65 mm from the top of the strip, leaving the origin uncoated. They were then allowed to air dry overnight at room temperature.

Running of Test Strips

25 The tests were developed by running the strips in a sample of synthetic urine buffer into which human chorionic gonadotrophin at various concentrations was added. A distinct pink stipe at the detection zone showed that the strip had successfully developed and that the analyte
30 (human chorionic gonadotrophin) had been detected.

Example 12

The process of Example 11 was repeated except that, following the application of the test reagents, a coating
35 polymer of Primal B60 was applied using a K hand Coater (RK Print-Coat Instruments Ltd). The strips were then air

- 24 -

dried at room temperature for 30 mins.

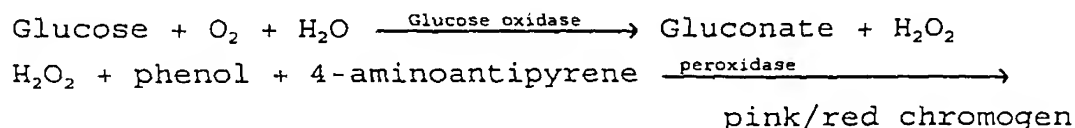
Barriercoat DC1708, a modified styrene acrylate polymer emulsion (Dussek Campbell) was roller coated onto the coated strips in a similar fashion, up to a depth of 65 mm from the top of the strip, leaving the origin uncoated. The strips were then air dried at room temperature for 30 mins.

Example 13

10 Tangential Flow Assay Device for the enzymatic detection of glucose

The following procedure describes the production of a tangential flow assay device for the detection of glucose.

15 The principle behind the detection of glucose by this reaction is as follows:



20

The glucose assay reagents were prepared as follows:

1. Preparation of Phenol reagent

1.2 \pm 0.1 g phenol were weighed into a 100 ml screw-capped bottle and 100 \pm 1 ml of 0.1 M phosphate buffer pH 7.0 was added. The mixture was stirred well until completely dissolved. The bottle was wrapped in aluminium foil to exclude light from the solution.

2. Preparation of 4-aminoantipyrene reagent

0.4 \pm 0.1 g of 4-aminoantipyrene were weighed into a 100 ml screw-capped bottle and 100 \pm 1 ml of 0.1 M phosphate buffer pH 7.0 were added. The mixture was stirred well until completely dissolved. The bottle was wrapped in aluminium foil to exclude light from the solution.

35 3. Preparation of Peroxidase reagent

A sample of peroxidase solution containing 800 IU/ml

- 25 -

was prepared by taking a sample of peroxidase with an activity of X IU/mg, weighing $800/X \pm 0.1$ mg into a 1.5 ml Eppendorf tube and adding 1.0 ± 0.1 ml 0.1 M phosphate buffer, pH 7.0. This reagent must be prepared freshly each time.

4. Preparation of Glucose Oxidase reagent

A glucose oxidase solution containing 250 IU/ml was prepared by taking a sample of glucose oxidase with an activity of X IU/mg and Y mg/ml, pipetting $250/XY \pm 0.01$ ml into a 1.5 ml Eppendorf tube and adding 1 ± 0.1 ml 0.1 M phosphate buffer, pH 7.0. This reagent must be prepared freshly each time.

5. Preparation of the Glucose Assay reagent

20 ± 1 mg of carboxy methyl cellulose (CMC) was weighed into a 1.5 ml Eppendorf tube and the following reagents were added:

	200 ± 1 μ l	Phenol reagent
	200 ± 1 μ l	4-aminoantipyrene
	200 ± 1 μ l	Peroxidase reagent
20	200 ± 1 μ l	Glucose oxidase reagent
	200 ± 1 μ l	0.1 M phosphate buffer, pH 7.0

The reagents were mixed well and kept on ice until required.

25 Application of Doping Polymer

Sheets of unmodified chromatography paper (200 x 280 mm; Whatmans 31ET, 3MM or SS papers) were screen printed with Polyvin Gloss, using conventional screen printing techniques, applied as a screen printed template defining tangential flow formats to both sides of the paper. The printing defines individual tangential flow test wells.

The printed sheet was similar in format to a microtitration plate.

After application of the doping polymer, the sheets were cut into individual tangential flow formats with 5 wells per strip (10 x 85 mm). Each well could hold around

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5 μ l of liquid sample.

Application of test reagents

Glucose assay reagent ($10 \pm 1 \mu$ l) as defined above
5 was added to each of the wells printed onto the test strip
and allowed to air dry at room temperature for 30 mins.

The strips were stored in aluminium foil to exclude
the light at room temperature.

10 Preparation of a Calibration Standard Strip

A calibration standard strip was prepared at the same
time as the sample strips so that a real time comparison
could be made when the sample strips were developed.

The glucose calibration standards ($10 \pm 1 \mu$ l) were
15 prepared by weighing 1.802 ± 0.002 g D-glucose into a 100
ml volumetric flask and adding 80 ml distilled water with
stirring until the glucose had dissolved completely. The
solution was then made up to 100 ml with distilled water.
This provided a stock solution of 100 mM D-glucose, which
20 was used to make 2-10 mM standards by serial dilution.
Standards were stored at -20°C until used.

10μ l $\pm 1 \mu$ l of calibration standard was then loaded
into the reagent-loaded wells. After 1 minute at room
temperature, coloration developed within the wells (pink to
25 red). The colour intensity is related to the concentration
of glucose in the standard.

The colour scale produced using the calibration strip
was used to compare the colour produced by the sample, to
give an indication of the concentration of glucose in the
30 sample.

Application of Sample to Test Strip

$10 \pm 1 \mu$ l of sample was loaded into each of the
reagent-loaded wells. After 1 min at room temperature,
35 coloration developed within the wells (pink to red).

The colour development of this strip was compared

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with the calibration standard strip as described to give an indication of the glucose concentration of each sample.

Example 14

5 Tangential Flow Assay Device for the detection of nitrite

The process of Example 12 was repeated, except that nitrite assay reagents were used in place of glucose assay reagents. The nitrite assay reagents were prepared as follows:

10 1. Sulphanilamide Reagent

40 \pm 0.5 mg sulphanilamide and 2.0 \pm 0.1 mg N-1-naphthylethylenediamine dihydrochloride were weighed into a 1.5 ml Eppendorf tube. 1 \pm 0.1 ml of o-phosphoric acid (10 % vv⁻¹) was added and the mixture was stirred until
15 dissolved.

2. Preparation of Nitrite Calibration Standards

48.2 \pm 0.1 mg of nitrite was weighed into a 500 ml beaker and 400 ml deionised water was added. The mixture was stirred until dissolved. The contents of the beaker
20 was then transferred with washings using deionised water into a 1 L volumetric flask. The solution was made up to 1 L with deionised water and mixed well. A 10 mg l⁻¹ (10ppm) nitrite (NO²⁻) stock solution was thereby obtained which was used to prepare standard solutions from 1 to 8 ppm
25 nitrite. The standards were stored at -20°C until used.

Example 15

Lateral Flow Assay Device for the detection of nitrite

Using Whatman 31ET paper as porous material in such a
30 lateral flow assay device led to chromatographic transport of the chromophore used in the nitrite test during the course of the test. This had the effect of separating the colour on the paper rather than producing a definitive colour change in the test region of the device. A charged
35 porous material was therefore used to anchor the colour molecule.

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Thus, Whatman ion exchange paper P81, containing the modified ion exchange cellulose, cellulose phosphate, was used as the porous support in place of 31 ET and the masking polymer was applied as in Example 11. Nitrite test
5 reagents prepared as in Example 14 were applied to a detection zone region of the device. The nitrite test chromophore, a positively charged species, was anchored in place by the negative charge of the cellulose phosphate. Thereafter when the test was run the other reagents moved
10 with the sample containing the nitrite and reacted with the anchored chromophore resulting in a sharp band of colour which could be related to the nitrite concentration in the sample.

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CLAIMS

1. An assay device comprising:
 - (a) a substrate comprising:
 - 5 (i) a porous material capable of - - chromatographically transporting a liquid; and
 - (ii) one or more test reagents for an assay provided on the porous material; and
 - (b) a transparent water-impermeable coating polymer
- 10 attached to the porous material so as to define a continuous bibulous compartment.
2. A device according to claim 1 wherein the porous material is paper.
3. A device according to claim 1 or 2 wherein a doping
- 15 polymer impermeable to the liquid which the porous material is capable of transporting, is incorporated into a part of the porous material so as to define a channel in the porous material, the or each test reagent being provided on the porous material in the channel defined therein.
- 20 4. A device according to claim 3 wherein the doping polymer is an acrylic polymer, a vinyl acrylic polymer or a heteropolysaccharide.
5. A device according to any one of the preceding claims, wherein the coating polymer (b) is bonded to the substrate
- 25 by partial penetration of the coating polymer into the substrate.
6. A device according to any one of the preceding claims

- 30 -

wherein the coating polymer (b) is a heteropolysaccharide, an acrylic polymer or an acrylic copolymer.

7. A device according to any one of the preceding claims, further comprising (c) a transparent glossy layer provided
5 on (b).

8. A device according to claim 7 wherein the glossy layer (c) comprises one or more compound selected from acrylic polymers, acrylic copolymers, polyuronic acids, heteropolysaccharides, and polymeric alcohols having a
10 molecular weight of from 9000 to 146000.

9. A device according to any one of the preceding claims, wherein the test reagents comprise at least one detection reagent that is capable of reacting with a predetermined analyte to provide a detectable effect.

15 10. A device according to claim 9 which is suitable for conducting immunoassays and in which the detection reagent is an antigen of diagnostic significance or an antibody therefor.

11. A device according to claim 10 in which the test
20 reagents comprise:

(a) a labelled analyte or analyte analogue or a labelled specific binding reagent for an analyte, the labelled specific binding reagent or labelled analyte or analyte analogue being freely mobile when a liquid sample
25 in whose presence the analyte is suspected is applied to the porous material; and

(b) an unlabelled specific binding reagent for the

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same analyte immobilised on the porous material in a detection zone, the relative positioning of the labelled reagent (a) and the detection zone being such that when the liquid sample is applied to the bibulous compartment, the labelled reagent (a) permeates into the detection zone.

12. A device according to claim 11 in which the reagent (a) is provided on a part of the porous material which is not coated with the polymer (b), in such a way as to be chromatographically transported into the bibulous compartment when a liquid sample is applied to the assay device.

13. A device according to any one of the preceding claims suitable for use in a quantitative or semi-quantitative assay or for use in an assay of a liquid sample for a plurality of predetermined analytes, in which the bibulous compartment comprises a central body and a plurality of channels connected thereto.

14. An assay device comprising:

(a) a substrate comprising:

(i) a porous material capable of chromatographically transporting a liquid; and

(ii) one or more test reagents for an assay provided on the porous material; and

(b) a doping polymer impermeable to the liquid which the porous material is capable of transporting, incorporated into a part of the porous material so as to define a channel running through the body of the porous

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material, the or each test reagent being provided on the porous material in the defined therein.

15 15. An assay device according to claim 14 comprising (i) a polymer having defined pore sizes over the entrance to the channel in the porous material and/or (ii) a-layer or coating impermeable to the liquid which the porous material is capable of transporting across the exit from the channel in the porous material.

16. A method of assaying a liquid sample for the
10 presence or absence of a predetermined analyte, which method comprises:

(a) contacting the liquid sample with the bibulous compartment of a device according to any one of the preceding claims;

15 (b) allowing the porous material to transport chromatographically the liquid sample; and

(c) determining the presence of the predetermined analyte in the liquid sample.

17. A test-kit containing a device according to any one
20 of claims 1 to 15.

18. A process for preparing a device according to claim 1, which process comprises:

(a) providing a porous material capable of chromatographically transporting a liquid;

25 (b) providing one or more test reagents for an assay on the porous material; and

(c) attaching a transparent, water-impermeable

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coating polymer to the thus-obtained material by contacting the material with a solution or suspension of the coating polymer.

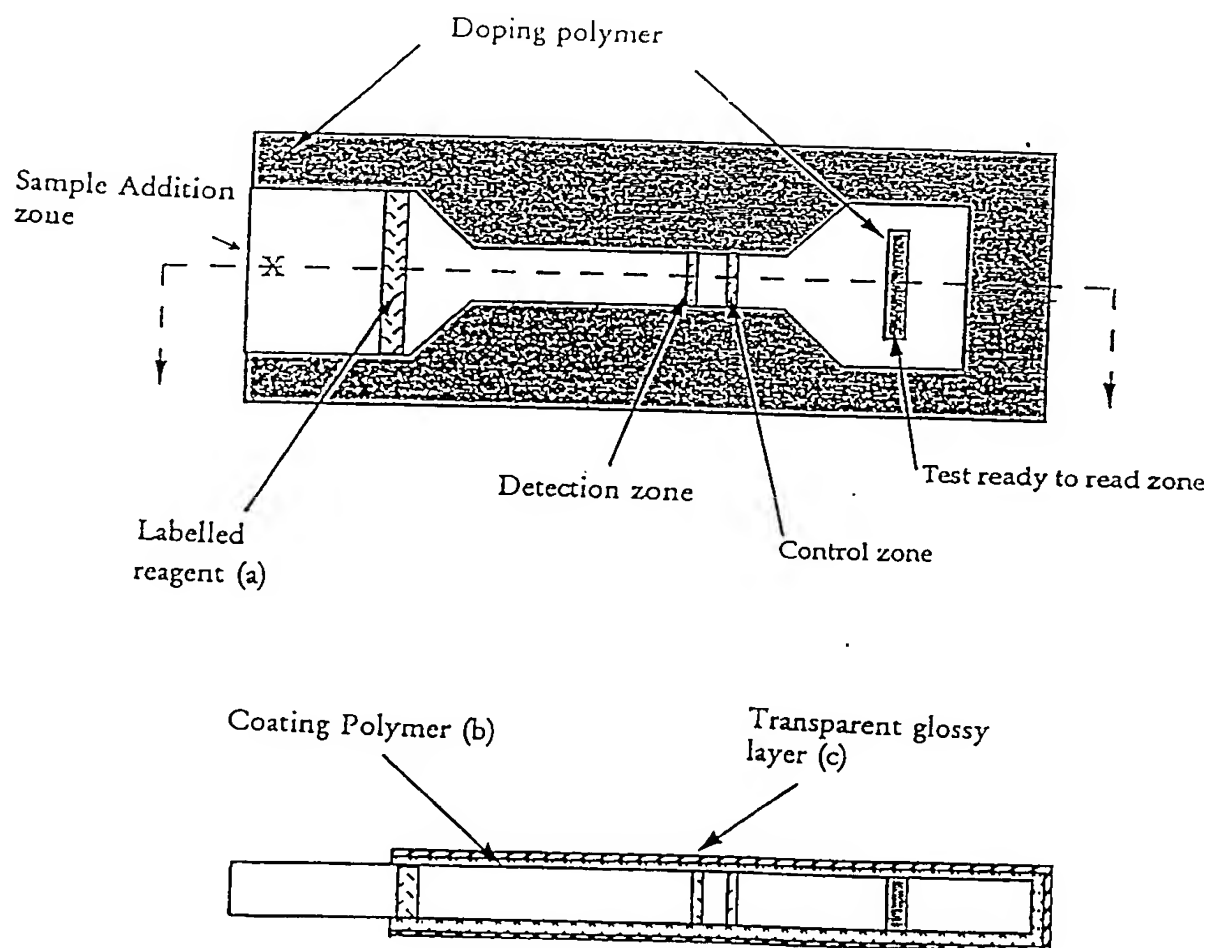
19. A process according to claim 18 further comprising
5 the additional step, between steps (a) and (b), of applying a doping polymer impermeable to the liquid which the porous material is capable of transporting, to part of the porous material, so as to define a channel in the porous material, the or each test reagent being provided on the porous
10 support in step (b) in the channel defined therein.

20. A process according to claims 18 or 19 further comprising:

(d) contacting the thus obtained device with one or more compound selected from acrylic polymers, gelling
15 polysaccharides and polyvinyl alcohols to form a transparent glossy layer on the device.

21. Use of a polymer impermeable to a liquid, for controlling the flow of the liquid through a porous material which is capable of chromatographically transporting the
20 liquid.

Figure 1



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Figure 2

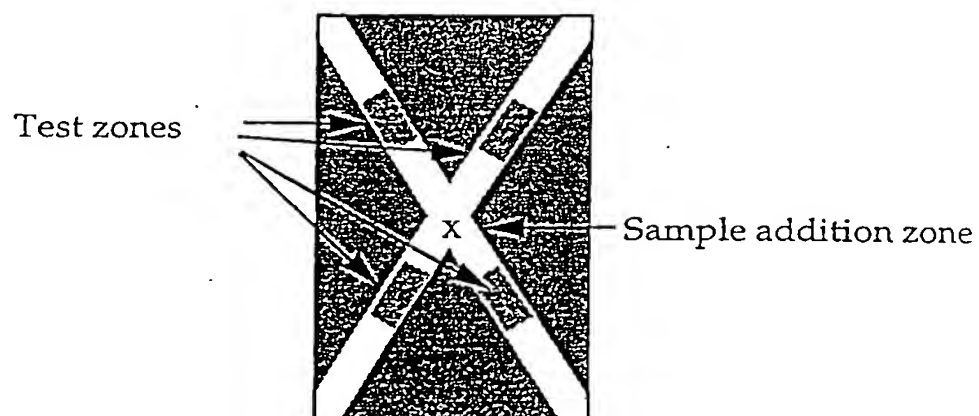


Figure 3

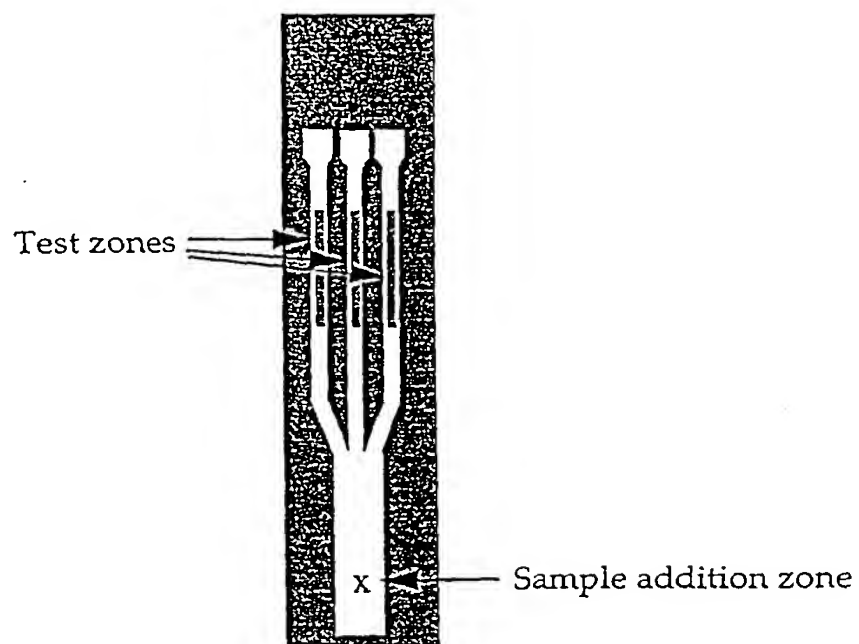
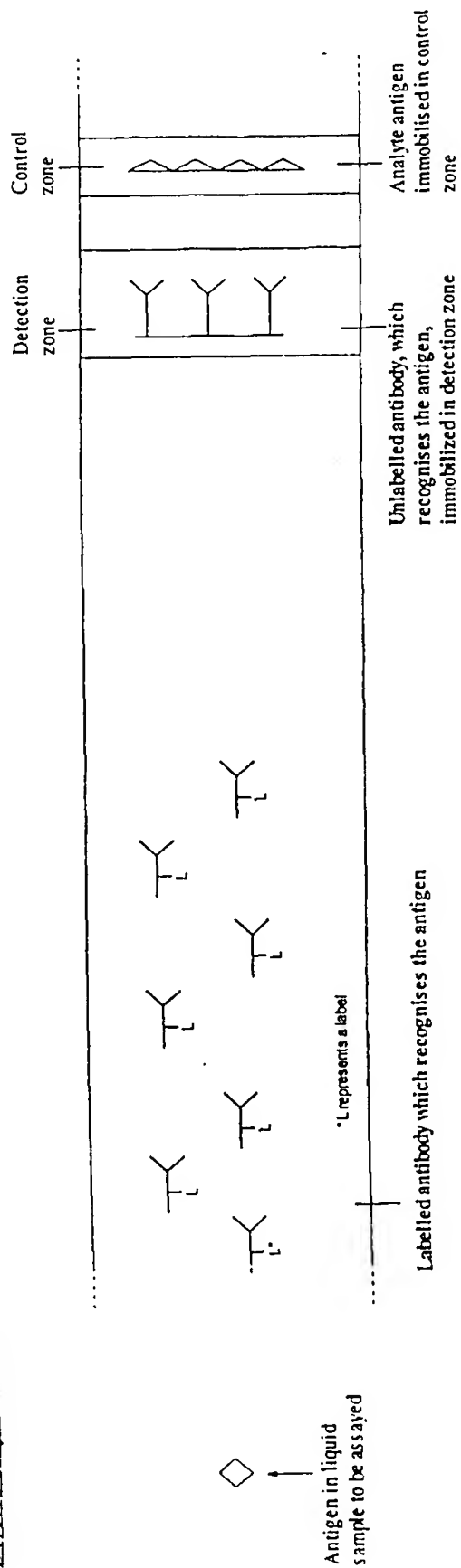


Figure 4

Part of the bifurcated compartment of an assay device suitable for conducting a sandwich assay for an antigen

Before assay conducted



After assay conducted & positive result achieved

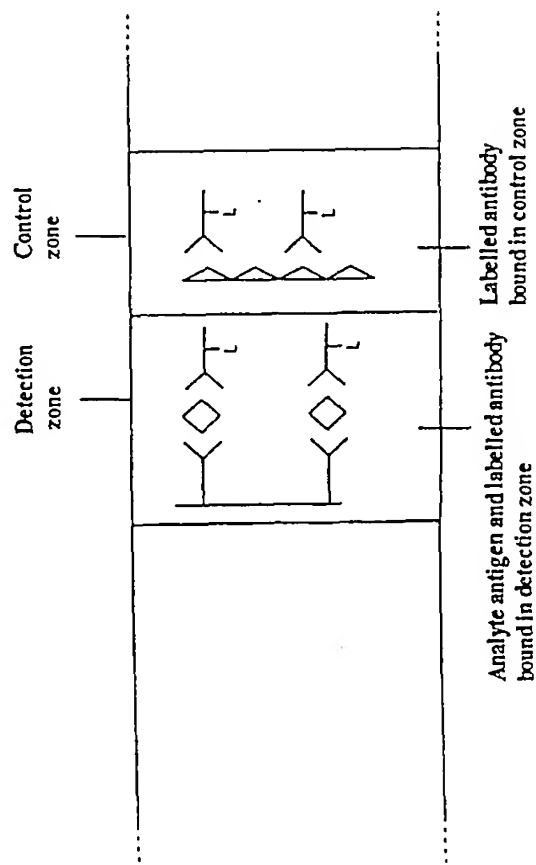
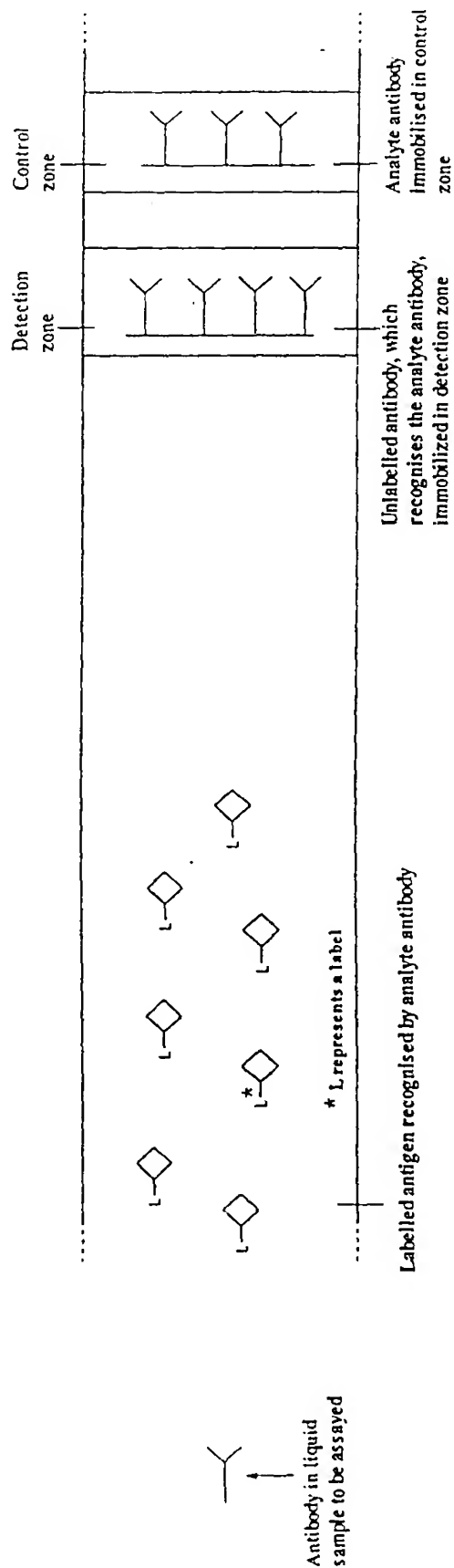


Figure 5

Part of the bibulous compartment of an assay device suitable for conducting a sandwich assay for an antibody

Before assay conducted



After assay conducted & positive result achieved

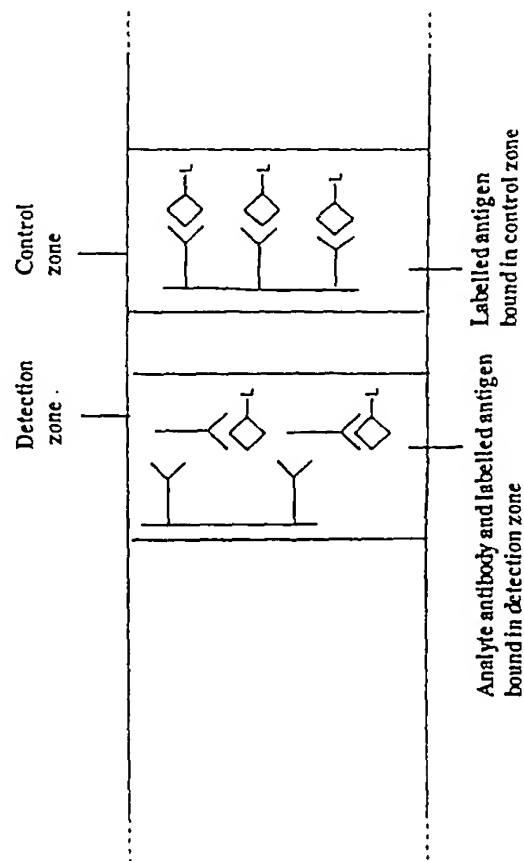
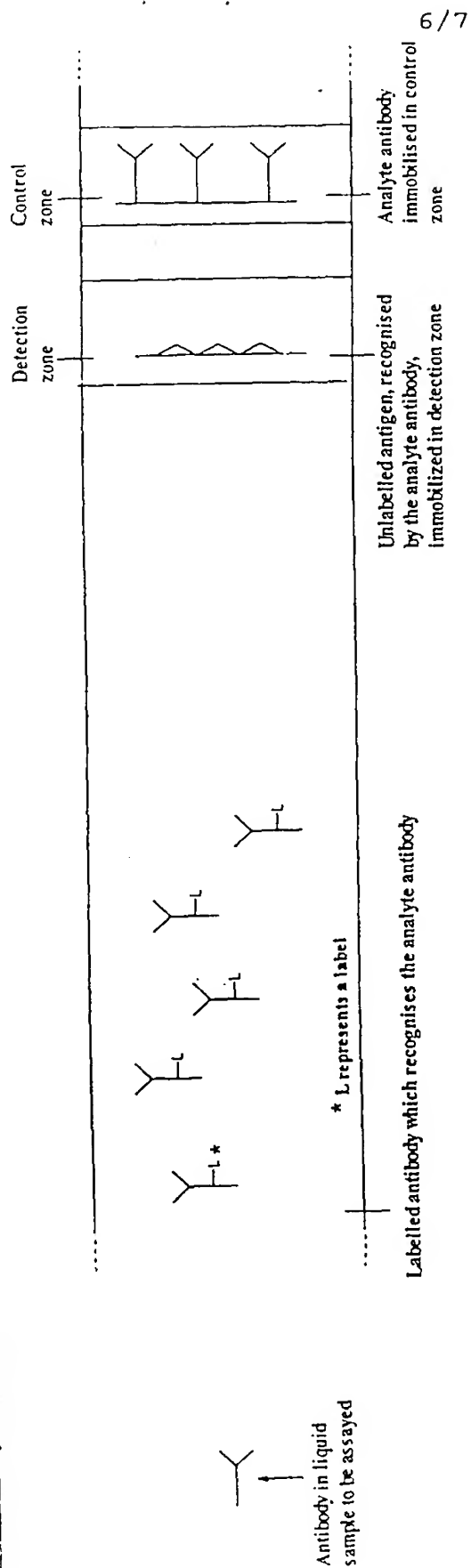


Figure 6

Part of the bifurcated compartment of an assay device suitable for conducting a sandwich assay for an antibody

Before assay conducted



After assay conducted & positive result achieved

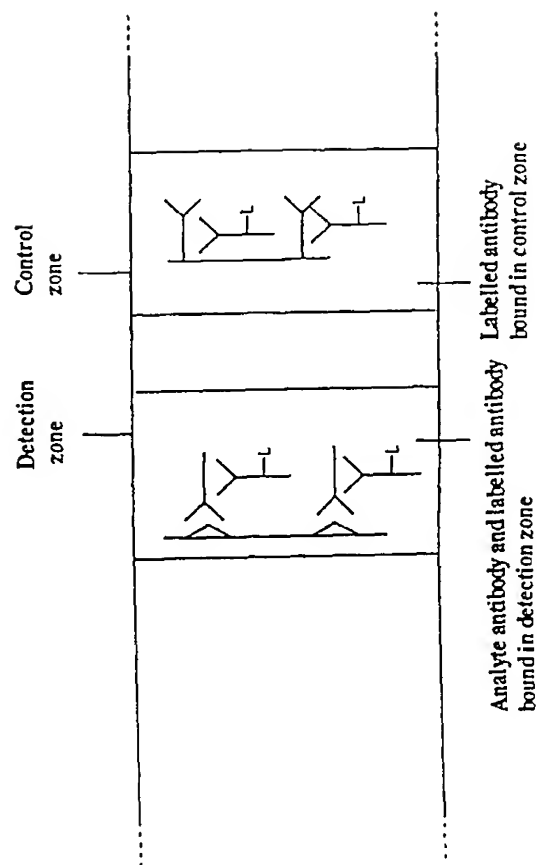
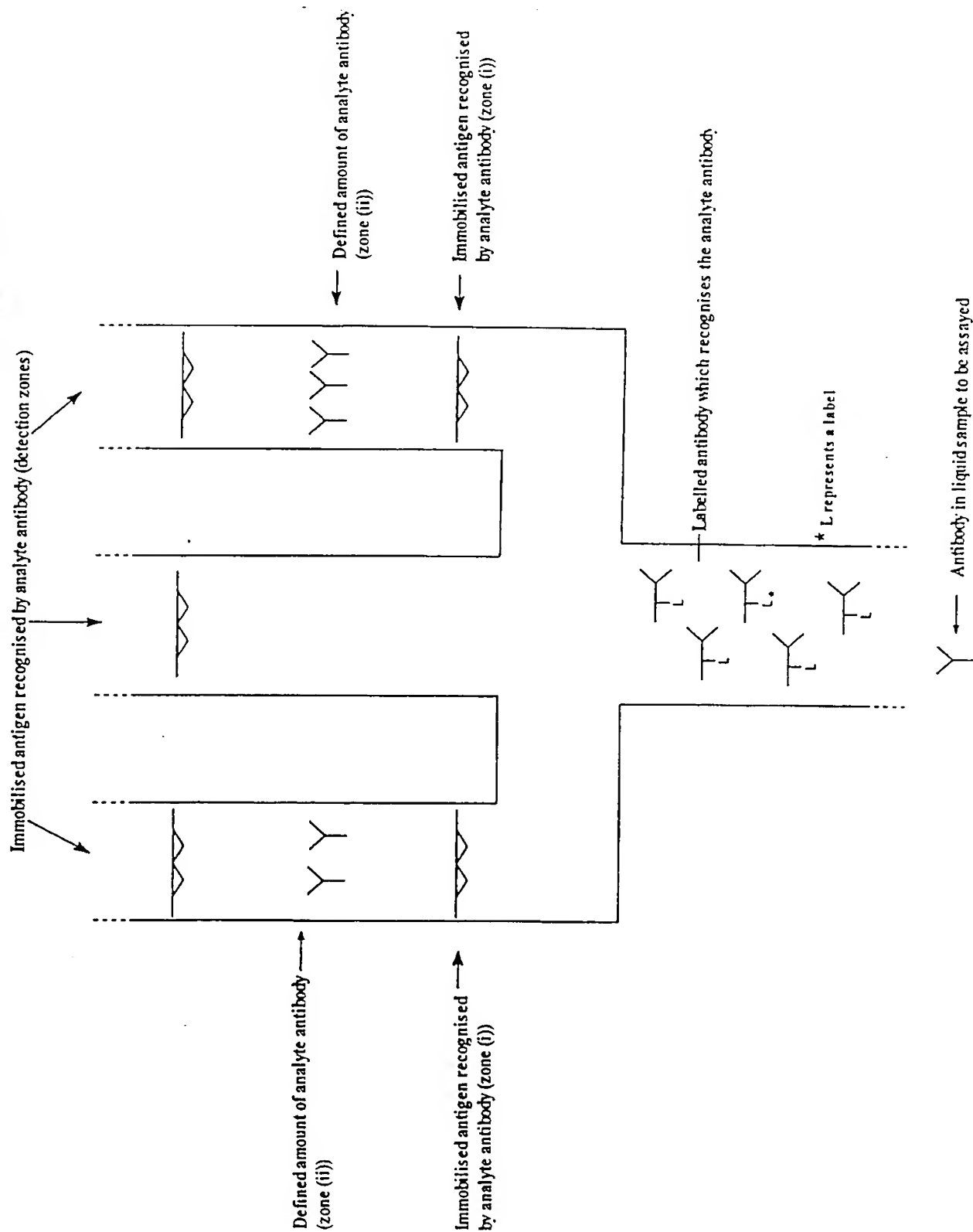


Figure 7

Part of the Bibulous Compartment of an Assay Device Suitable for Conducting a Semi-Quantitative Assay for an Antibody



INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 98/00136

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 G01N33/543 G01N33/52 B01L3/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 G01N B01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 93 24231 A (BIOSITE DIAGNOSTICS INCORPORATED) 9 December 1993 see page 26, line 25 - line 26; claim 1; figure 1	1-21
Y	WO 94 20215 A (BRITISH BIOTECHNOLOGY GROUP LTD) 15 September 1994 see the whole document	1-21
A	WO 93 10457 A (R.A. BUNCE ET AL.) 27 May 1993 see the whole document	1-21
A	EP 0 690 306 A (MOCHIDA PHARMACEUTICAL COMPANY) 3 January 1996 see page 33, line 15 - line 38; claim 2	1-21

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of mailing of the international search report

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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